



# TILE INSTITUTE of AMERICA

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Tile: **High Seas Series**

HS-641 - TREASURE 6X6	HS-1241 - TREASURE 1X2	HS-641 SBN - TREASURE 6X6 S
HS-642 - CASTAWAY 6X6	HS-1242 - CASTAWAY 1X2	HS-642 SBN - CASTAWAY 6X6 S

Conditions: New tiles were sent to TILE INSTITUTE of AMERICA in sealed manufacturer's boxes from client above and selected at random.

## TEST CONDUCTED:

### RESISTANCE TO FREEZE-THAW CYCLING (ASTM C 1026)

Standard Test Method for Measuring the Resistance of Ceramic Tile to Freeze-Thaw Cycling.

Ten Specimens were placed into the freezing chamber to 0°F (-18°C) within a period of 6-8 hours and placed into water that was at a temperature from 50° to 60°F (10° to 16°C) for ≥30 minutes.

Requirements: After 15 Cycles

The units are to show no evidence of Failure to Body or Surfaces.

No evidence of Disintegration.

Damage to the specimen is reported with the abbreviation as follows:

Cz = crazing, Ch = Chipping, Sp = spalling, Bc = body checks, Cr = cracks.

Results: All units described above have **PASSED**.

Sincerely,

Gerald M. Halweg, CTC, CSI, TTA. Date: July 1, 2021  
President/CEO of TILE INSTITUTE of AMERICA